



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7712
Job Sheet 170263



Part No: 647.7712

Job Qty: 20 ea

Part Name: Strut Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A2 IPP REV:A NEW ISSUE 12-11-06 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/25/18	0.00	0.00	Start Up Machining-1		DAS
100	Hardinge	20 pcs		1/26/18	0.00	1.89	Hardinge		23
110	QC	20 pcs		1/26/18	0.00	0.00	QC2 Machining-1		9-89
120	QC	20 pcs		1/26/18	0.00	0.00	QC8 Machining-1		FK 18-1-18
130	Packaging	20 pcs		1/26/18	0.00	0.00	Packaging3-1	WA 001	AT 18/01/22
140	QC21-SA	20 Ea		1/26/18	0.00	0.00	QC21		Chatt

Part Op Descriptions: 100 - Machine as per folio FB148 FOLIO REV: _____ Deburr

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NR0.375	1	1	0	0

Part Specifications

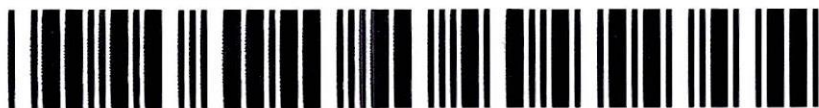
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut Tube	0.580inches $\pm$ 0.030	0.610 0.550		
2	Strut Tube	0.375inches $\pm$ 0.010	0.385 0.365	Diameter	
3	Strut Tube	0.225inches + 0.005 - 0.001	0.230 0.224	Diameter	

Plex 1/12/18 11:28 AM dart.poulin.mario

DART
AEROSPACE
S033581

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Strut Tube

PART NO: 647.7712

Original Serial #: S033581

Revision:

Operation: Start up Operation 01/18/18

Change No:

Job No: 170263